

Lubricate all seals with clean hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS

Apply medium strength thread locker (blue). Tighten to 100 ft lb torque.

Assemble with lip side of seal facing the bottom of gland


Piston Seal- 3 piece assembly

Assemble with lip side of seal facing piston bore.

Body- Not Replaceable

Standard Seal Kit 60-2022-13	Fluorocarbon Seal Kit 6V-2022-13
39-0520-36(2)	39-V100-20(2)
39-H110-30	39-V110-30
39-0010-12	39-V010-12
39-V110-20	39-V110-20

No.	QTY	PART No.	DESCRIPTION
6	1	39V11020	WIPER,PRESS-IN, (5/8)
5	1	39H11030	SEAL,T, (1 1/16X5/32X1 1/4)
4	1	82031302	GLAND, CYL, HR, 4600&20.6KN, DA
3	1	82011301	PISTON, CYL, HR, 4600
2	2	39052036	SEAL, LL, (5/8 X 1/8 X 1/8 X 7/8)
1	1	39001012	O-RING, (-026)

PARTS LIST	 VEKTEK <small>VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.</small>
	ASSEMBLIES AFFECTED 20-2213-03 20-2213-03F
PARTS LIST, ASSY, CYL, HR, 4600, DA	SIZE A
PL2032	REV J

J	5358	RELEASE	RLK	6/13/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	VANDALSEM	DRAWING STATUS: Released		
DATE:	04/07/87	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

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